



F4Epurity: A tool for rapidly assessing the change in dose rate resulting from deviations in material impurity content

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Introduction and motivation

Impurity requirements at ITER

- The shutdown dose rate resulting from the activation of components depends directly on the chemical composition of materials, not only alloying elements but also, and in many cases more significantly, their impurity content.
- ITER has specific project requirements related to the impurities in chemical compositions that must be adhered to.
- As ITER construction progresses, deviations and non-conformities are arising in relation to these requirements.
 - COTS & standard parts made of uncertified batches
 - Unavailability of testing



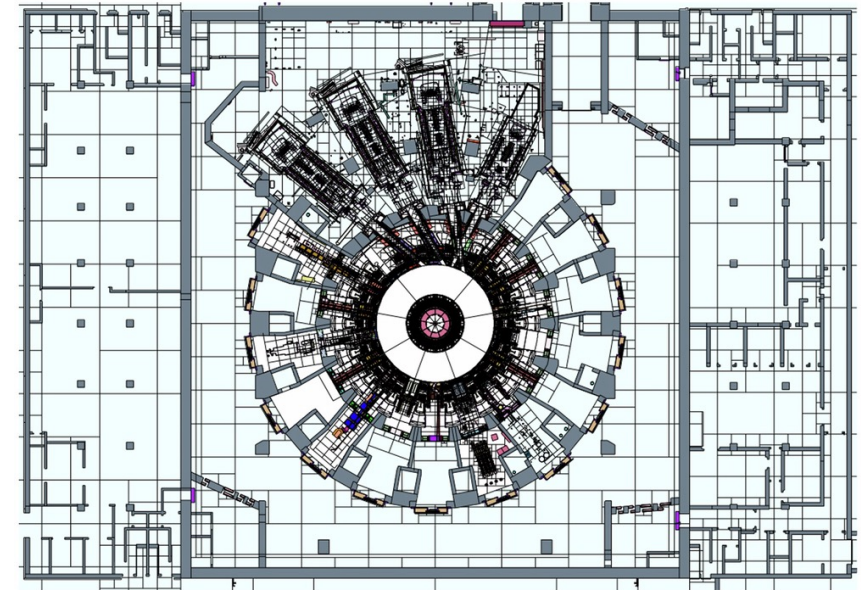
ITER Deviation Requests related to material impurities

2016	2017	2018	2019	2020	2021	2022
3	3	10	10	5	12	45

Impurity requirements at ITER

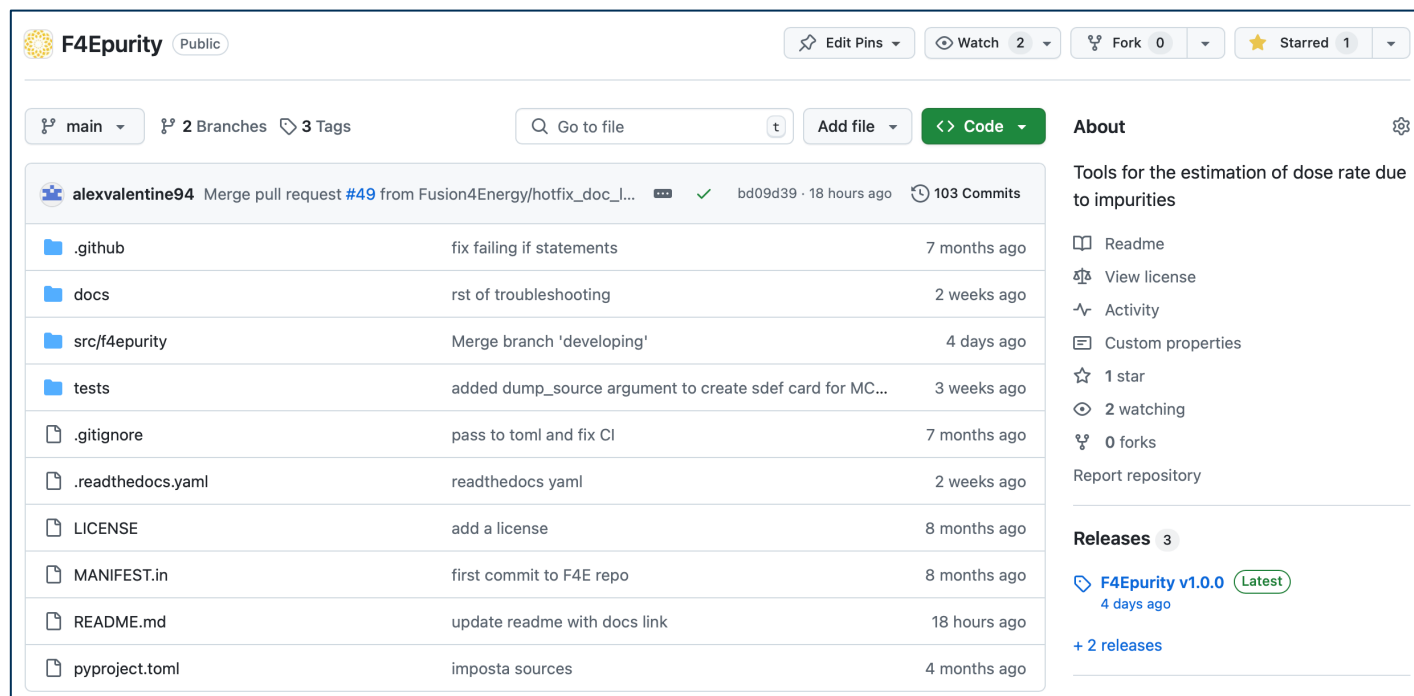
- Assessing the impact of each of these deviations by rigorous Monte-Carlo calculation is not practical.
- **Risk is that safety demonstration does not keep up with the ITER baseline.**
- Generally engineering judgement or prior experience needed/ approximation based on minimal activation calculation.
- Rationalisation needed also in the context of ongoing nuclear rebaselining at ITER.

Develop a tool capable of providing a rapid assessment of the local impact of a given impurity deviation on the shutdown dose rate



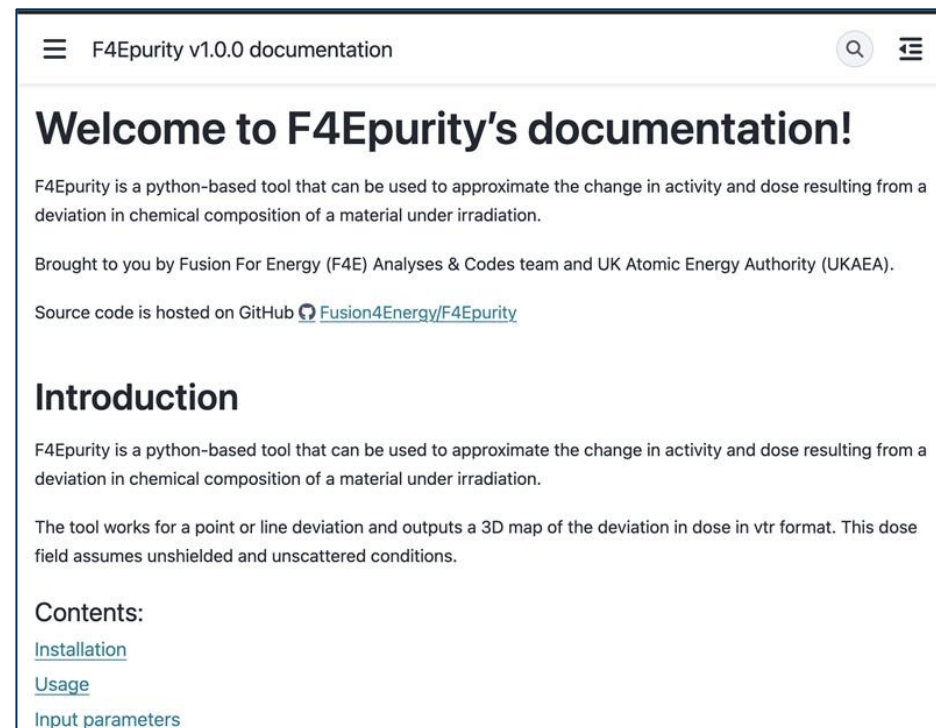
Juarez et al., *ITER full model in MCNP for radiation safety demonstration*, *Nature Communications* volume 15, Article number: 8563 (2024)

- Originally developed by UKAEA under F4E framework contract *OMF-0882-02-01*. Further developed by F4E and UKAEA in a joint collaboration.
- Tool is **open source** and maintained on GitHub: <https://github.com/Fusion4Energy/F4Epurity> with documentation hosted here: <https://f4epurity.readthedocs.io/en/stable/>. CI testing pipeline.
- Written in Python as a command line tool.



The screenshot shows the GitHub repository for F4Epurity. The repository is public and has 2 branches and 3 tags. The main branch is selected. The repository is owned by alexvalentine94. The repository has 103 commits and 1 star. The repository is described as 'Tools for the estimation of dose rate due to impurities'. The repository has 3 releases, with the latest being F4Epurity v1.0.0, released 4 days ago. The repository has 2 forks and 0 stars. The repository is described as 'Tools for the estimation of dose rate due to impurities'. The repository has 3 releases, with the latest being F4Epurity v1.0.0, released 4 days ago. The repository has 2 forks and 0 stars.

File	Commit Message	Time Ago
.github	fix failing if statements	7 months ago
docs	rst of troubleshooting	2 weeks ago
src/f4epurity	Merge branch 'developing'	4 days ago
tests	added dump_source argument to create sdf card for MC...	3 weeks ago
.gitignore	pass to toml and fix CI	7 months ago
.readthedocs.yaml	readthedocs yaml	2 weeks ago
LICENSE	add a license	8 months ago
MANIFEST.in	first commit to F4E repo	8 months ago
README.md	update readme with docs link	18 hours ago
pyproject.toml	impostor sources	4 months ago



The screenshot shows the F4Epurity v1.0.0 documentation page. The page has a search bar and a menu icon. The main heading is 'Welcome to F4Epurity's documentation!'. The page describes F4Epurity as a python-based tool that can be used to approximate the change in activity and dose resulting from a deviation in chemical composition of a material under irradiation. The page is brought to you by Fusion For Energy (F4E) Analyses & Codes team and UK Atomic Energy Authority (UKAEA). The source code is hosted on GitHub at [Fusion4Energy/F4Epurity](https://github.com/Fusion4Energy/F4Epurity). The page has an introduction section and a contents section with links to Installation, Usage, and Input parameters.

Welcome to F4Epurity's documentation!

F4Epurity is a python-based tool that can be used to approximate the change in activity and dose resulting from a deviation in chemical composition of a material under irradiation.

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Introduction

F4Epurity is a python-based tool that can be used to approximate the change in activity and dose resulting from a deviation in chemical composition of a material under irradiation.

The tool works for a point or line deviation and outputs a 3D map of the deviation in dose in vtr format. This dose field assumes unshielded and unscattered conditions.

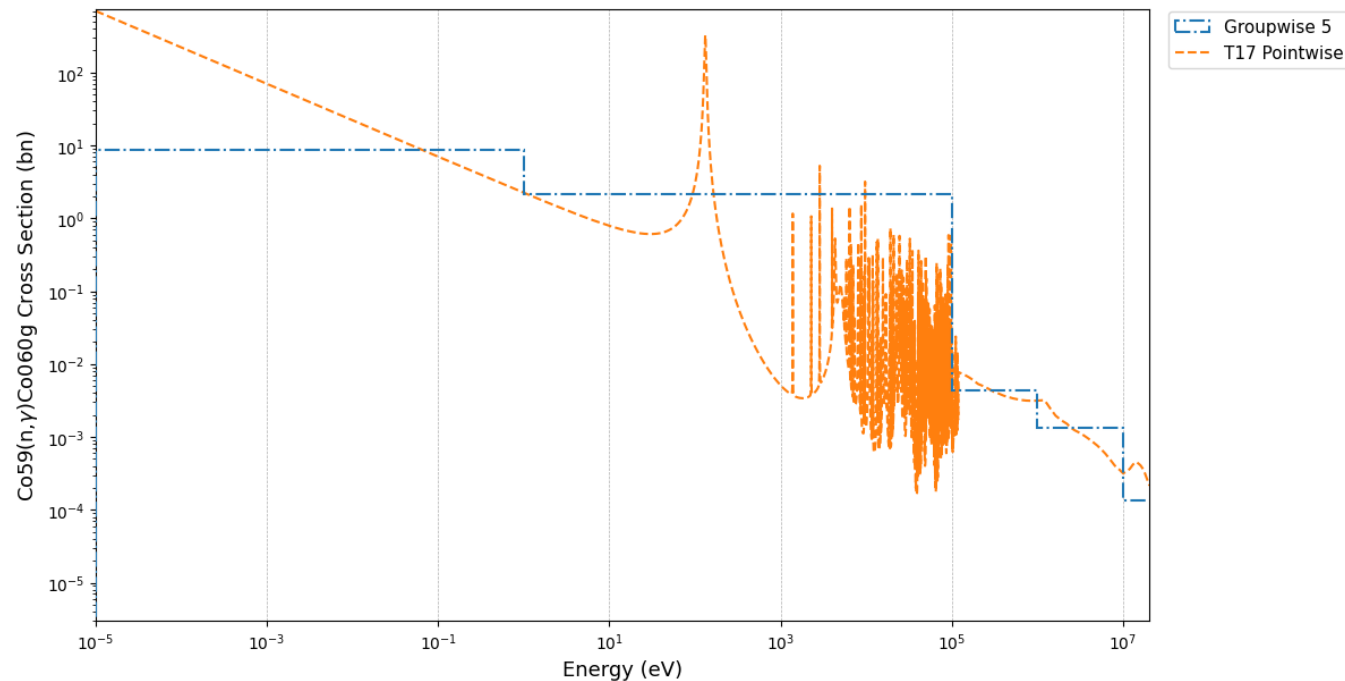
Contents:

- [Installation](#)
- [Usage](#)
- [Input parameters](#)

Theory and implementation

Reaction Rate calculation

- Reaction rate is calculated using an effective cross section. Outside the bioshield, the radiation maps for ITER are available in 5 energy groups*.
- 5 group cross sections produced for important elements using the pointwise TENDL 2017 data. Includes metastable pathways.



$$\Delta RR(x, y, z) = \Delta N \cdot \sigma_{eff}(x, y, z) \cdot \phi_{total}(x, y, z)$$

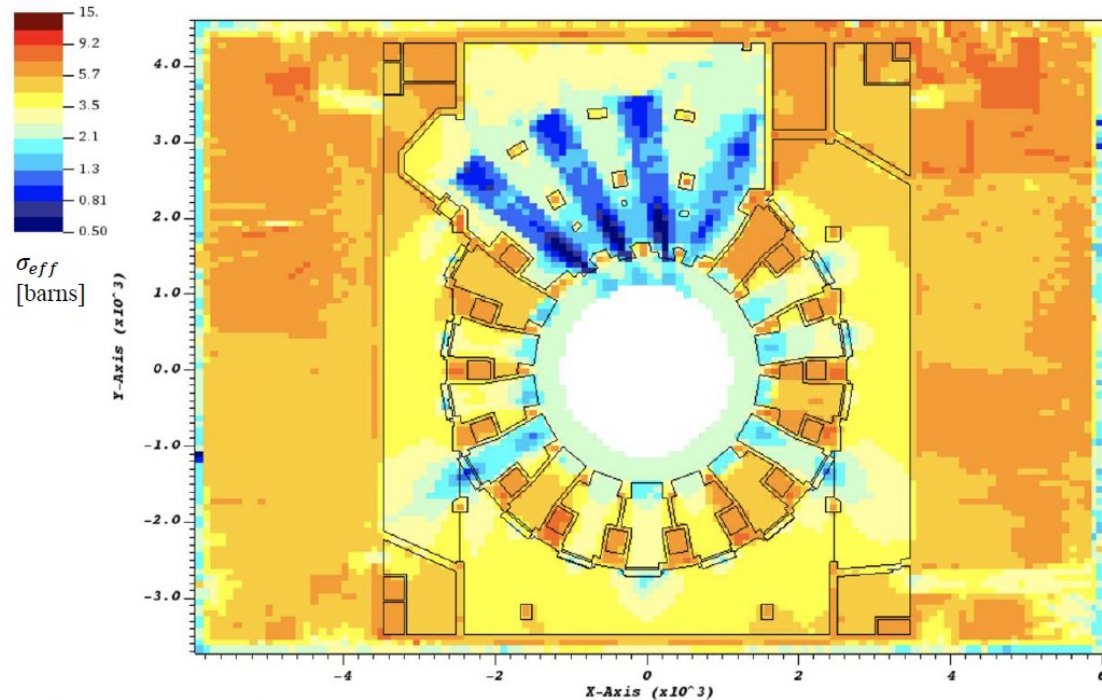
$$\sigma_{eff} = \frac{1}{\phi_{total}} \sum_e \sigma_e \phi_e$$

$$\sigma_g = \frac{\int_{e_{min}}^{e_{max}} \sigma(E) \chi(E) dE}{\int_{e_{min}}^{e_{max}} \chi(E) dE}$$

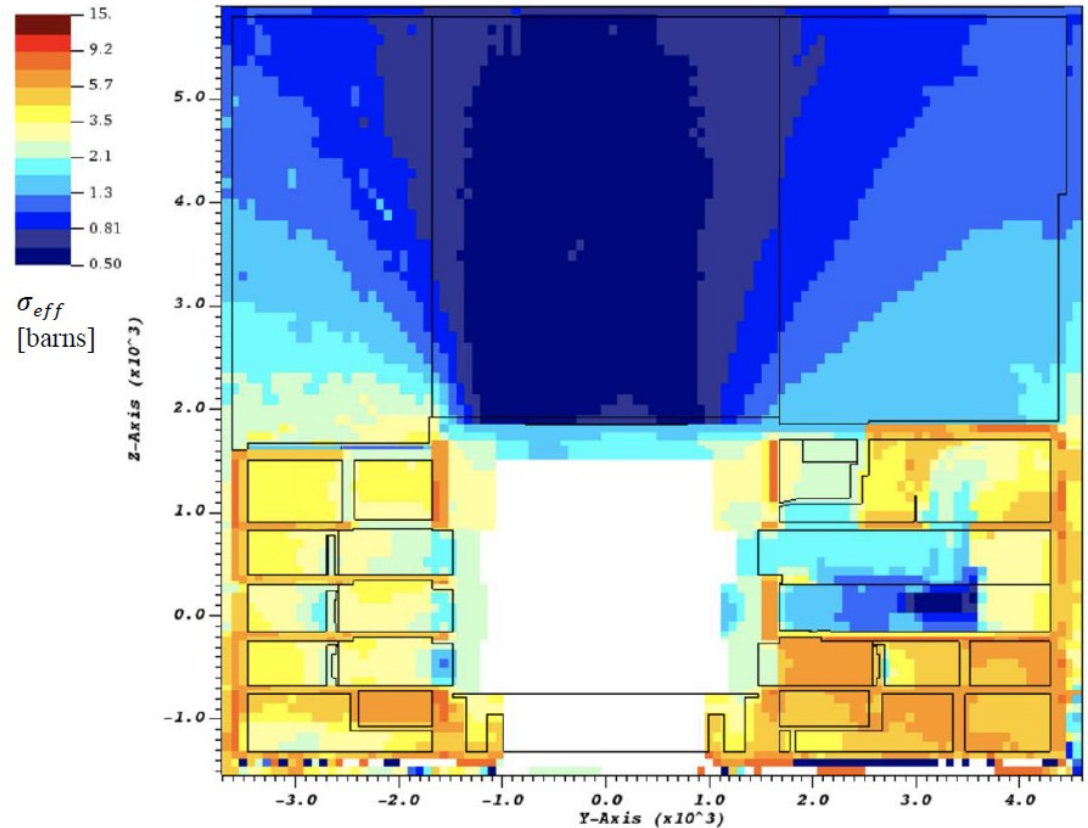
* Note that provided the xs is available to the code, any group format can be used.

Effective cross section maps

- 3D maps of the collapsed cross section are output in VTR format.
- Cross sections prepared for cobalt, niobium and tantalum as the dominant drivers of SDDR.
- Effective cross section plots output for all reaction pathways for the specified element.



Co59(n,g) Co60



Co59(n,g) Co60

Activity and dose calculation

- The activity is calculated from the reaction rate with an 'activation function'.
- **All reaction channels are accounted for including to metastable states and decay chains are evaluated to a stable daughter product to determine the activity at the decay time of interest.**

$$\Delta A(x, y, z) = \Delta RR(x, y, z) \cdot F_a(t)$$

$$\frac{dN_i}{dt} = -N_i(\lambda_{ii} + \sigma_{ii}\phi) + \sum_{j \neq i} N_j(\lambda_{ij} + \sigma_{ij}\phi)$$

$$\Delta A_n(x, y, z, t) = N_n(t)\lambda_n$$

$$\Delta D_n(x, y, z, t) = \Delta A_n(x, y, z, t) \cdot F_d(x, y, z)$$

- The dose is determined using pre-computed conversion factor available for all nuclides. These are provided for each nuclide in units of:

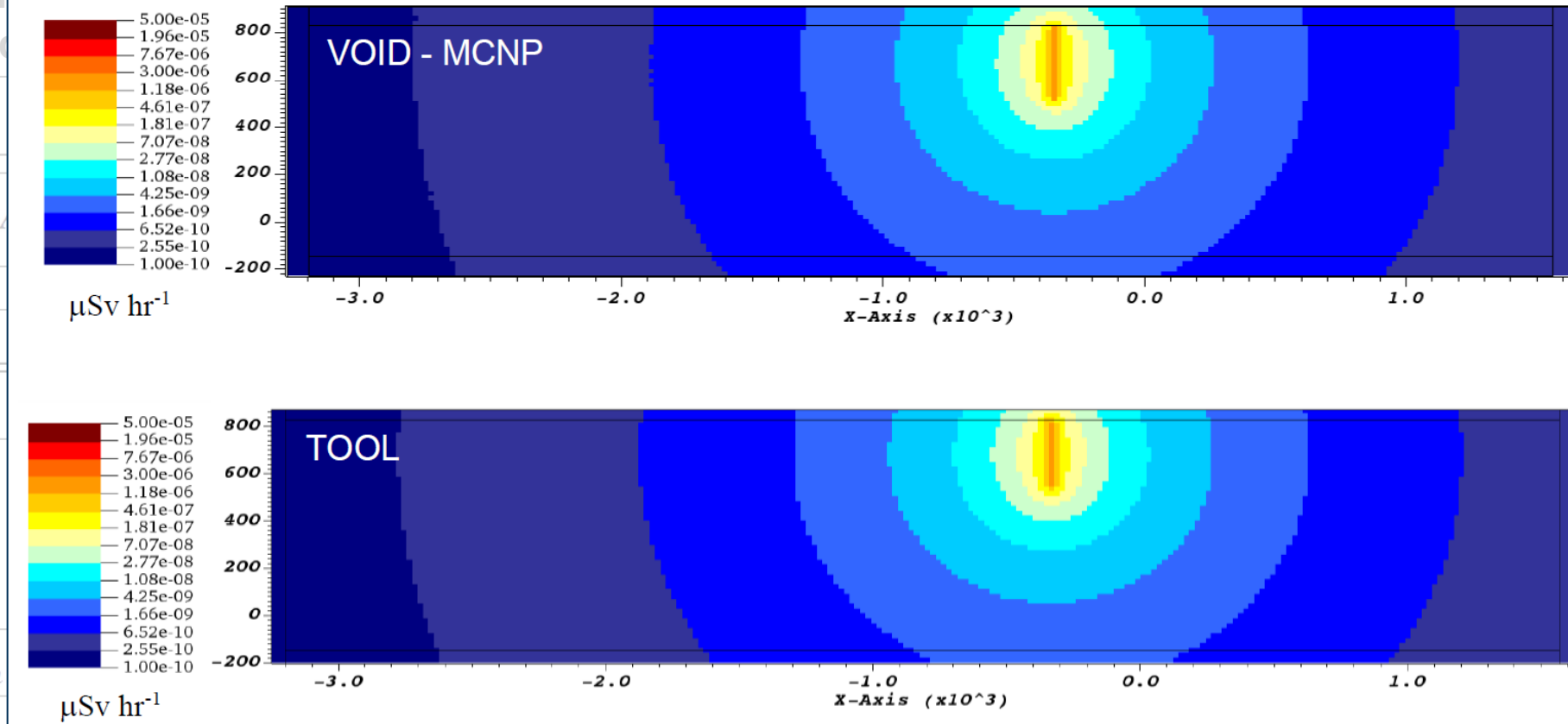
$$\frac{Sv \text{ cm}^2}{Bq \text{ h}}$$

- The dose at some distance is then calculated analytically. For a point source, this is a simple $1/r^2$ relation. For a line source this is given by:

$$D = \frac{D_L \theta}{x}$$

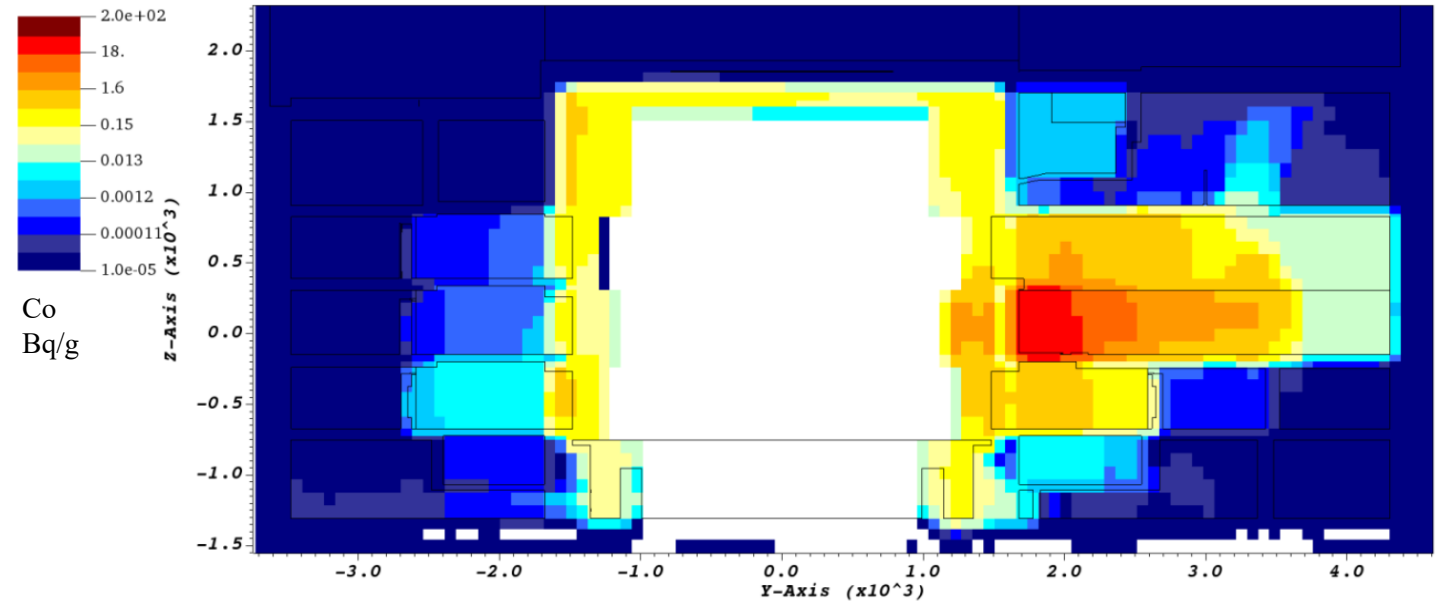
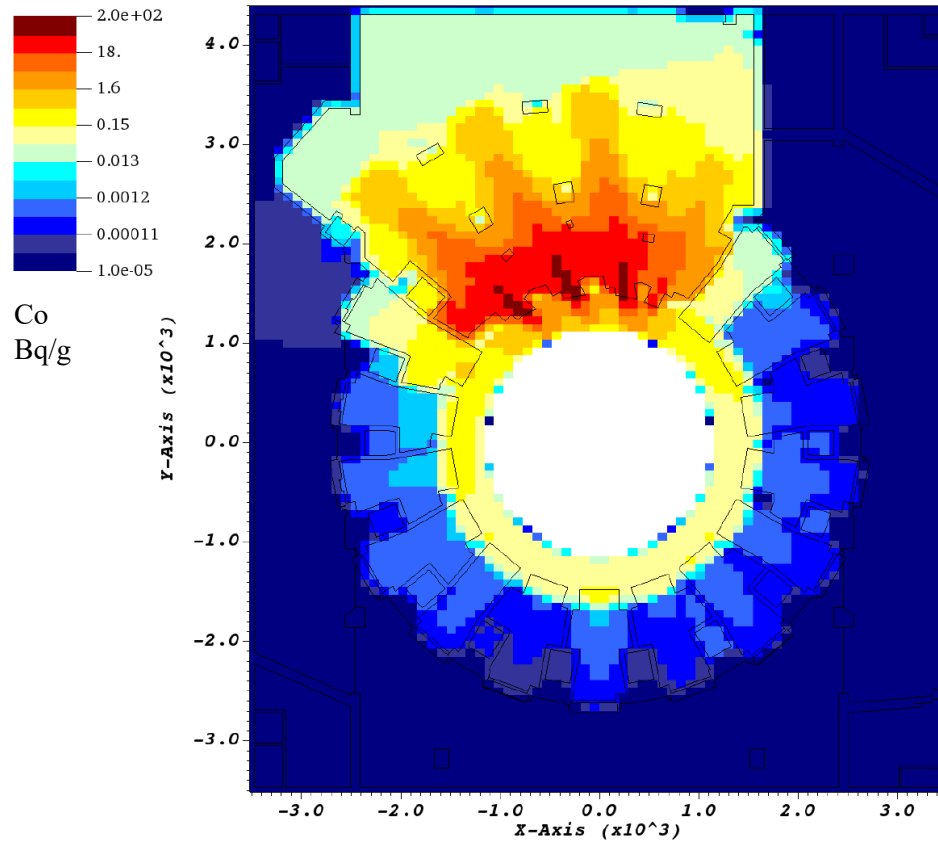
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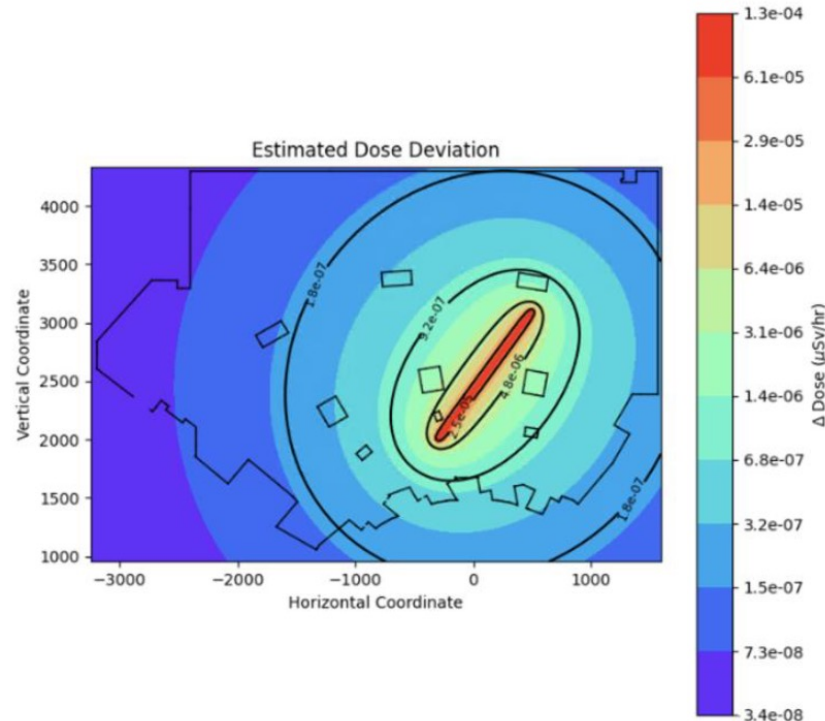
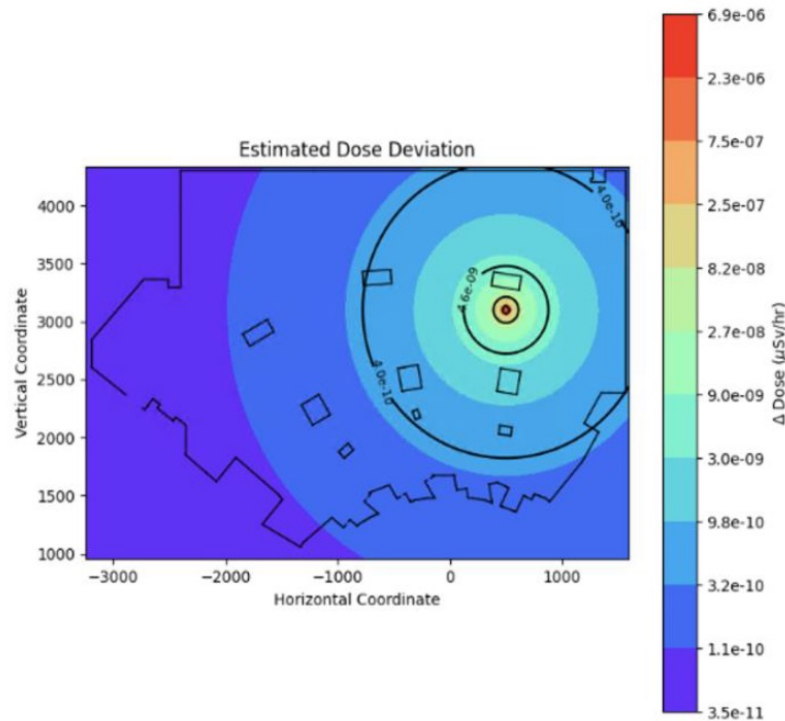
Activity maps

- 3D maps of the computed activity are output in VTR format.
- Requires input of the irradiation scenario and the decay time of interest to output the activity.



Deviation in dose rate

- The maps for the deviation in dose are output in VTR format or viewed using in-built plotter.
- Currently supported source geometries are **point** or **line**.
- Multiple source terms accepted e.g. deviation in multiple TCWS valves. Individual and summed dose maps are output.
- As the number of input arguments is large, they can be defined in a separate *json* or *yaml* file.



Example yaml file for a line source

```
element: Co
delta_impurity: 0.05
input_flux: radmap_path
irrad_scenario: SA2
x1: [-835]
y1: [1994]
z1: [1230]
x2: [100]
y2: [2019]
z2: [1230]
decay_time: 1e6
```

Additional capabilities and future work

- Output tabulated dose rates can be extracted at workstation locations (provided as coordinates).
- Estimate the impact of shielding on the dose rate for a given source term using buildup factors and attenuation coefficients.
- The major limitation of the default maps output by the tool is the assumption of unshielded and unscattered conditions.
 - An MCNP SDEF can be written by the tool using the activities output from F4Epurity.
 - We have explored the use of an adjoint flux calculation to map contributions to locations of interest.

```
C F4Epurity source definition
sdef PAR=2 POS=d1 ERG FPOS d2
SI1 L 0.0 0.0 0.0
SP1 1.000
DS2 S 3
SI3 L
      1.17e+00 1.17e+00 1.33e+00 1.33e+00
SP3
      4.96e-04 4.96e-04 5.02e-04 5.02e-04
FC4 Dose [muSv/hr]
FMESH4:P GEOM=XYZ
      ORIGIN -550.0 -550.0 -550.0
      IMESH 550 IINTS 21.
      JMESH 550 JINTS 21.
      KMESH 550 KINTS 21.
C      emesh 14
C      eints 5
FM4 3.579192E-06 $ muSv/hr
DE4
      0.01 0.015 0.02 0.03 0.04 0.05 0.06 0.07 0.08 0.10 0.15 0.20 0.3 0.4 0.5 0.6 0.8 1.0 2.0 4.0 6.0 8.0 10.0
DF4
      0.0485 0.1254 0.2050 0.2999 0.3381 0.3572 0.3780 0.4066 0.4399 0.5172 0.7523 1.0041 1.5083 1.9958
      2.4657 2.9082 3.7269 4.4834 7.4896 12.0153 15.9873 19.9191 23.7600
```

Complete list of capabilities of the tool is given in the
documentation: <https://f4epurity.readthedocs.io/en/stable/>

Validation

Comparison to FISPACT-II

- Number of nuclides calculated compared to FISPACT by irradiating 1kg of Co and Nb for DT1 and comparing at 10⁶ seconds.

		Impurity Deviation Tool (Number of Nuclides)			FISPACT (Number of Nuclides)		
Irradiation Time	Relative Flux	Co59	Co60m	Co60	Co59	Co60m	Co60
730.5 days	1.70e-06	1.02E+25	1.70E+08	3.99E+13	1.02E+25	1.70E+08	3.99E+13
730.5 days	1.17e-04	1.02E+25	1.17E+10	2.78E+15	1.02E+25	1.17E+10	2.78E+15
730.5 days	3.88e-04	1.02E+25	3.88E+10	1.12E+16	1.02E+25	3.88E+10	1.12E+16
730.5 days	9.96e-04	1.02E+25	9.96E+10	3.19E+16	1.02E+25	9.95E+10	3.19E+16
730.5 days	1.59e-03	1.02E+25	1.59E+11	6.17E+16	1.02E+25	1.58E+11	6.10E+16
600 s	5.01e-01	1.02E+25	2.44E+13	6.18E+16	1.02E+25	2.43E+13	6.11E+16
1e6 s	0	1.02E+25	0.00E+00	6.16E+16	1.02E+25	0.00E+00	6.09E+16

- Comparison performed against code equivalent time correction factors and those used in D1SUNED.
- Agreement is found to be very good (within 1%).

Isotope	D1S Time correction factor	Tool derived time correction factors using D1S irradiation schedule
Co60	3.686E-02	3.685E-02
Nb94	1.853E-05	1.853E-05
Nb92m	8.514E-02	8.511E-02

Summary

- A novel open source tool, F4Epurity, has been developed to rapidly assess the change in dose rate resulting from deviations in material impurity content.
- The estimation provided can be determined in minutes vs rigorous 3D Monte-Carlo calculation (days).
- The code has been designed to be flexible for application not only to ITER.
- The tool will be useful in managing the growing number of non-conformances at ITER and as part of rationalisation for ITER impurity requirement throughout the tokamak complex.

Thank you for listening

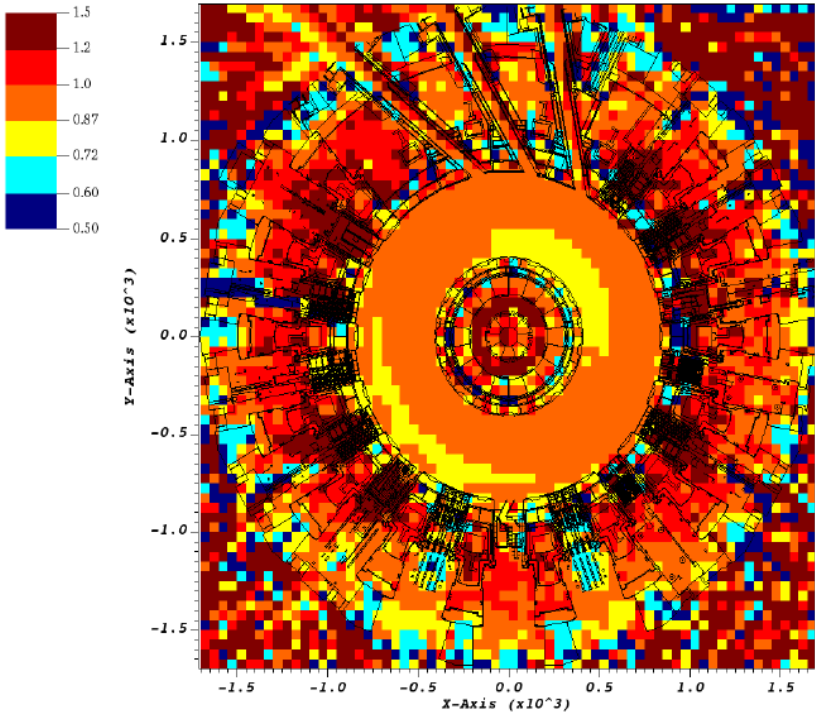
Alex.Valentine@ukaea.uk

175 group vs 5 group

- Compare 5-group data we are using outside the bioshield to a finer 175-group which is available within the bioshield. The tool result using the two different group structures was compared. The results are ~37% different for this location, with 5-group overpredicting.
- Differences related to the calculated effective cross section between the two group structures.
- **Compare the global maps of the effective cross section.**

	5-g	175-g	% diff
Tool, Atoms Co60	7.16E+16	5.2289E+16	37%

Effective xs	5-g	175-g
Co59 (n,g) Co60	1.36	1.12
Co59 (n,g) Co60m	2.26	1.41



5-g/175-g effective cross section for Co59(n,g)Co60

Comparison to FISPACT

- A point was selected from the in-bioshield 175g radiation maps (900,900,0) and a FISPACT calculation performed irradiating 1kg of Cobalt for SA2 scenario with EAF2010 data. Tool run using the same xs data and selecting the same coordinate point and scenario.
 - Verified that the correct flux was being extracted from the *vtr* by the tool.
 - The effective cross section (collapse of flux & xs) were shown to be identical for the two reaction channels in cobalt (extract_xs in FISPACT can be used to output this).
 - Compared the number of atoms at 12 days after shutdown of Co60 and the Co60 activity. Tabulated below – the results are within 1%.
- **Also checked at multiple locations and agreement shown to be within 1%**

	Tool	FISPACT II
Atoms	5.2289E+16	5.2481E+16
Activity (Bq/kg)	2.1699E+08	2.1869E+08

Assumption of no-scattering

- An MCNP calculation was ran with a Co-60 line source (one of the cryolines) just containing the outer walls of the NB cell (ITER concrete). The results for the dose using the reference DE/DF cards (ICRP-74) were compared between the concrete and void cases. Below plots the ratio of **scattered/unscattered**. The behaviour is as expected that the impact is greater at further distances from the source.

